

# UPR 15-17 Mustang Automatic Billet Shifter Installation

### Shifter Installation:

- 1. Set the e brake prior to starting any work on the shifter to keep the car from moving. Place blocks in front and behind the front wheels.
- 2. Pull up on the front of the factory shifter bezel/base (*See image 1*). The chrome bezel may come off separate from the base or they may come off together.
- 3. Once the base is loose find the electrical connector in the front and disconnect it (See image 2).
- 4. <u>\*\*WARNING: Read entire paragraph before proceeding\*\*</u> Move the shifter back into neutral to gain access to the 2 screws holding the stock shifter handle to the shifter and remove the screws (*See image 3*). To put the car into neutral <u>without</u> starting the car press the start button without touching the brake pedal, the start button will flash green engine will not start, then press the brake and you can safely move the shifter into neutral without starting the car. Remove your foot from the brake and press the start button again to turn it off.
- 5. With the screws remove pull up on the handle to remove the shifter/boot/shift indicator bezel.
- 6. Disconnect the locating tabs that hold the shift boot to the shift handle and remove the handle (*See image* 4).
- Remove the shift boot ring that is glued to the boot, you will have to carefully peel the 2 apart (*See image* 5). The ring is not used.
- 8. Now you can start the install of the UPR shifter by orienting it correctly and pushing it through the factory shift boot. On the base of the handle there is a groove machined into the base and the provided zip will be used to lock the boot into place on the handle (*See image 6*).
- 9. Slide the shifter handle into place on the stock shifter and line up the 2 mounting holes in the front and use the 2 provided screws to bolt it into place.
- 10. Shift the car back into Park and reconnect the electrical connector in the front of the indicator base.
- 11. Press the shift indicator base/bezel back into place (See image 7).



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