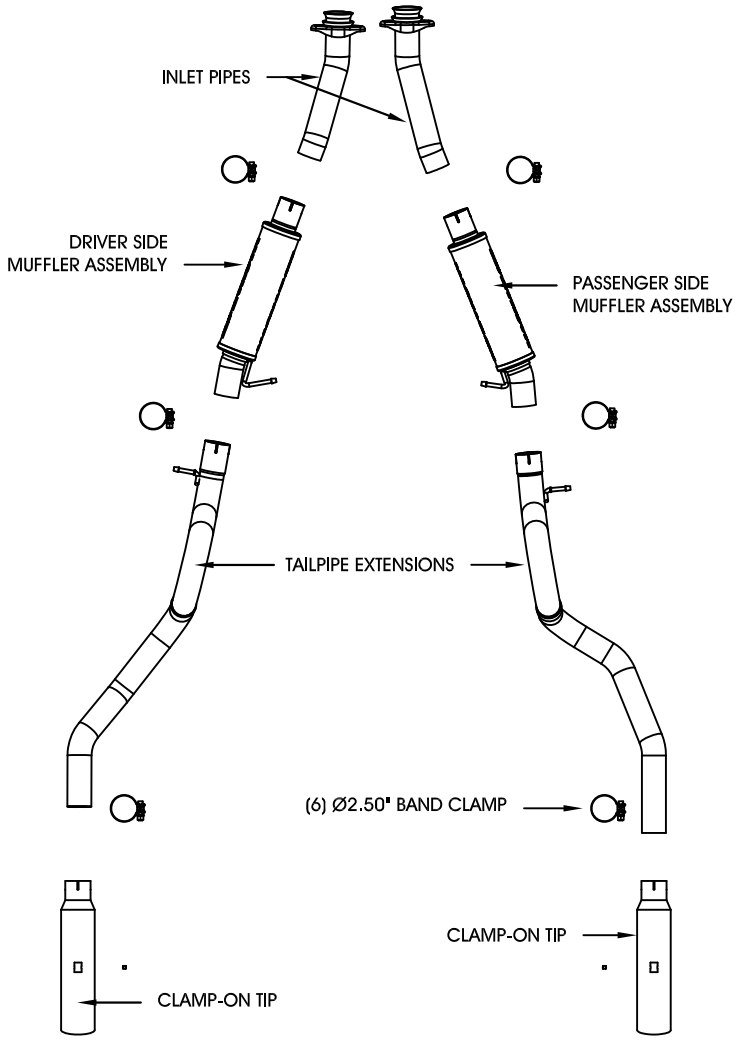
MAGNAFLOW Performance EXHAUST

Mufflers, Converters, Systems and Tips

INSTALLATION INSTRUCTIONS FOR 15673

1999-2004 FORD MUSTANG - 8CYL 4.6L, MAGNAPACK SYSTEM



**MAGNAFLOW Performance Exhaust recommends professional installation on all their products*

NOTE: *Magnaflow Performance exhaust systems are designed for a correct fit on vehicles with OEM components. Aftermarket accessories such as headers, and/or cors-over assemblies (H-pipe / X-Pipe) may not fit like the OEM components, and may require fabrication for proper fit of your MAGNAFLOW system.*

Warning: *When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.*

Step 1: To begin removal of your OEM exhaust system, you will need to cut the tail-pipes just behind the mufflers. Remove the tail pipes from the OEM rubber insulators. Do not damage the rubber insulators, as they will be re-used with your new system. Next unbolt the extension pipes from the H-pipe and remove the mufflers from their OEM rubber insulators. Do not discard the fasteners required to bolt the extension pipes to the mufflers, as they will be re-used.

Step 2: Begin installation by bolting the new front extension pipes to the H-pipe with the supplied flanges and the OEM fasteners. Leave all components loose until a final position is chosen for aesthetics and clearance. Working rearwards, slip the new mufflers over the ends of the extension pipes and mount the muffler hangers into the OEM rubber insulators. Slip the tail pipe hangers into the OEM rubber insulators. Slide the tips onto the tail pipes, and fit the tip hangers into the OEM rubber insulators under the rear fascia.

Step 3: Adjust all components for clearance of the frame, bodywork and overall aesthetics. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust tips and the rear fascia to avoid heat related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

Technical support: 1-800-959-9226 ext. 4500